

### A Case Study of Maximizing the Use of SCADA Data and Nacelle Mounted LiDAR to Optimize Wind Farm Performance

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Julien Léon (Technical Due Diligence Team Leader), Alix Pradel

<u>Co-authors:</u> Aurélie Bencharel, Thomas Galopin, Romain Fabre (Eurocape)





### 1 wind farm, 1 goal $\rightarrow$ Optimized performance





#### <u>The wind farm:</u>

10 \* 2.5 MW turbines 100m Hub height 100m rotor diameter Commissionned in 2011 France

#### **Developper and Operator:**

Optimizing the wind farm operation and maximizing the use of data high technology measurement solutions

# DEWI





#### Independent Service Provider:

Supporting Eurocape in finding the way to better use large amount of data available & technical solution for measurement and performance optimization



## International Renewable Energy Group

Development	<ul> <li>Partnership with communes and landowners</li> <li>Wind Park Design</li> <li>Environmental studies and civil building permit</li> <li>Grid connection agreement, PPA, CPA, Auctions</li> </ul>
Wind & Power	<ul> <li>Wind campaigns, P50, P90 calculation</li> <li>Turbines benchmarking</li> <li>Production analysis</li> <li>Operated wind park optimization</li> </ul>
Financing	<ul> <li>Project financing</li> <li>Specific tax knowledge</li> <li>Optimization of revenues</li> <li>Refinancing of running assets</li> </ul>
Construction	<ul><li>Executive Design</li><li>Tender Management</li><li>Contract Management</li></ul>
Operation	<ul> <li>Technical and commercial management</li> <li>Production analysis and forecasting</li> <li>Financial results</li> <li>SPV Administration</li> </ul>
M&A	<ul><li>Quality Investment Opportunity</li><li>Valuation models</li><li>Deal execution</li></ul>



### **DEWI – a Global Brand**





### Global Wind Energy Services All-in-One Service Provider

Combining technical expertise with many years of in-depth industry experience, DEWI (UL International GmbH) offers global, one-stop wind energy services to turbine manufacturers, component manufacturers, project developers, utilities and other companies within the sector. UL-DEWI currently operates two wind test sites in Wilhelmshaven, Germany and at the West Texas AM University, USA.



### **The Approach**



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eurocape



✓ SCADA data
 ✓ Error logs and operation history



- ✓ Yaw alignment,
- ✓ Nacelle transfer function,
- ✓ Operational Power Curve.



- ✓ Data correction,
- ✓ More acute conclusions,
- ✓ Complementary analysis,
- ✓ Actions.





1. Nacelle orientation and yaw alignment



2. Power curve and Nacelle transfer function



Wind Speed [m/s]





1. Nacelle orientation and yaw alignment



2. Power curve and Nacelle transfer function













SCADA data analysis 🔪 LiDA

LiDAR measurement

Post-measurement investigations

**Data correction** 







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eurocape

 SCADA data analysis
 LiDAR measurement
 Post-measurement
 Action

 Image: Comparison of the state of the st

- ✓ Nacelle mounted LiDAR installed at one turbine during 6 weeks
- 1 week of measurement sufficient to identify yaw misalignment
- ✓ Average misalignment =  $-1.3^{\circ}$





Measured wind turbine was properly aligned

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eurocape



✓ Correction of yaw angle data using LiDAR and met mast

- Correction applied on same free sector:
  - LiDAR measurement: confirmation of proper alignment
  - Comparison of yaw angle with wind direction measured at met mast

 $\rightarrow$  Data from measured turbine corrected and used as a reference for wind direction.

- Check of all turbines direction against the reference
- Identification of North Offsets for all turbines

Turbine	Direction	
	Offset [°]	
WT84	10.00	
WT85	23.04	
WT86	-10.89	
WT87	-3.89	
WT88	-28.40	
WT01	30.84	
WT02	-7.90	
WT03	23.60	
WT04	2.61	
WT05	-1.35	



✓ Next step: check proper alignment of all turbines on site.

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eurocape



**1. Nacelle orientation and yaw alignment** 



#### 2. Power curve and Nacelle transfer function





Wind Speed [m/s]







- ✓ 10 min SCADA data analysis
- ✓ Air density correction
- ✓ Data filtering (stops, curtailments, etc.)
- ✓ Monthly power curves analysis
- ✓ Relative comparison
- ✓ Analysis per sector





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eurocape





 Fleet nacelle anemometers comparison to understand if the overestimation of windspeed is general.





- Accurate diagnosis of power performance
- SCADA data post-treatment for future analysis
- Cut-in/cut-out parameters inside turbines to be investigated with manufacturer.
- Anemometry deviation assessment:

→ Wind speed reference analysis between reference turbine (LiDAR NTF applied) and other turbines (in free sectors)

Relative wind speed deviation – Year 2015				
	WT 86	WT 03	WT 04	
Reference WT	-7.8%	-6.5%	-4.1%	

**1. Nacelle orientation and yaw alignment** 



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2. Power curve and Nacelle transfer function

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FL588 – Pitch angle vs Wind Speed

Wind Speed [m/s]

### **Error log analysis**

#### Differentiation per turbine:

- □ Identify turbines affected by major down time
- Identify turbines to focus on
- Evolution of down time along operational period
- Periodic or regular events

Event types & components:

Breakdown events into 4 main categories: Turbine / Ambient / User / Grid



#### High variations of downtimes of individual turbine within the wind farm





Detailed breakdown of error logs from category Turbine: Codes & components leading to most of the down times





- Yawing system
- Pitch control system

**1. Nacelle orientation and yaw alignment** 



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2. Power curve and Nacelle transfer function

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Wind Speed [m/s]

a UL company

### **Further analysis & actions**



#### **Reactive power production:**

One WTG turbine is generating too much reactive power. (0<P<500kW )

 $\rightarrow$  Regulation at the substation is not efficient. The park master order is not followed.

→ Financial costs: Penalties from grid operator, change of component...





#### **Bearing temperature monitoring**

- Identify abnormal temperature level
- Identify high temperature variations
- Changing point identification

→ Components inspections
 → Curtailment of turbine before component is breaking



#### Daily averaged evolution of temperature

### **Further analysis & actions**



#### Power curve



#### Power vs generator speed



#### 2500 2400 2300 2200 210 200 190 1800 1700 1600 1500 1400 م a 1300 B 1200 ธ์ 1100 100

Generator Speed [rpm]

# Power curtailment with reduction of the torque

→Corresponding to curtailment after change of the transformer.

Curtailment applied: full speed range is used and pitch control limits the power

# Operation with **increased torque**

Curtailment applied limiting the speed range.

Investigation with Maintenance company in order to better adapt curtailment strategies









### Conclusion





#### How to better monitor wind farm performance?

- ✓ Maximize use of operational data as first step of performance analysis
- Use of more accurate measurement to gather complementary more accurate data



Correction of the data to get better analysis & conclusions



Decide on correction to be applied on turbine settings to improve performance and reduce loads



Set up data monitoring to improve performance, optimize maintenance and reduce downtimes



# Thank you.

#### Contact UL-DEWI:

Julien Leon

Email: julien.leon@ul.com

#### **Contact Eurocape New Energy:**

Aurélie Bencharel



Email: bencharel@eurocape.eu