

## Structural Health Monitoring solutions

“ Our monitoring turnkey projects are based on physical data measuring and digital twins (both structural and hydrodynamic) to provide added value to the data.

### scopes



**predictive maintenance**



**failure diagnosis  
fatigue analyses**



**repowering  
life extension**



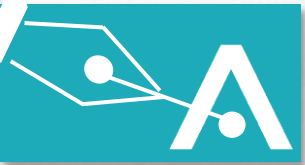
**working anomalies**



**commissioning,  
validation, testing**



## Lifecycle monitoring turnkey projects



### Structural health monitoring design

Measurement strategy and technology selection.



### Instrumentation and data acquisition

Real-time operational data acquisition of structural stresses, accelerations-vibrations, sound footprint, etc...



### Digital twin. Data interpretation and analysis

Descriptive analyses that relate the data to the operational physical magnitudes. Real time alerts system.



### Machine learning algorithms

To evolve the monitoring to a predictive maintenance tool.

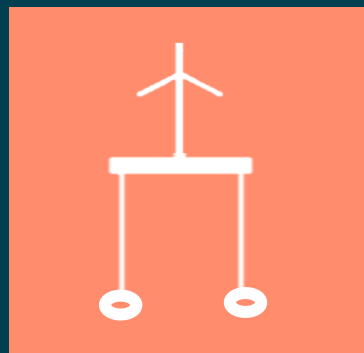
# SIME WIND: Integral structural health solution for floating windturbines



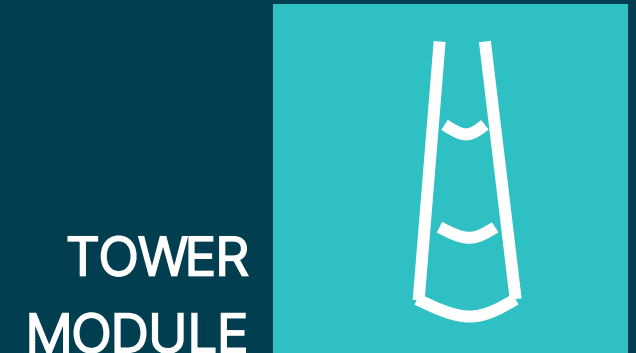
DYNAMIC  
MODULE



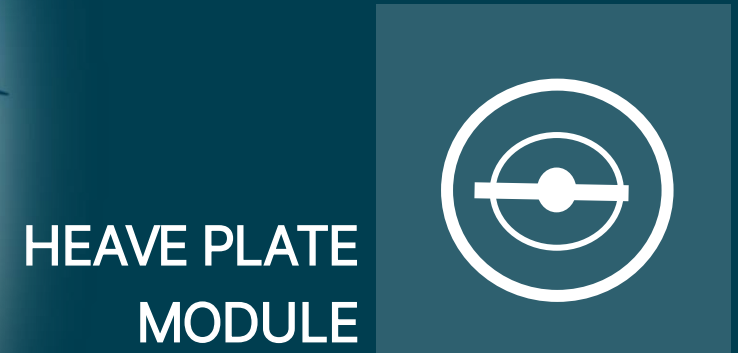
BOLTED JOINTS  
MODULE



MOORING ANCHORS  
MODULE



TOWER  
MODULE



HEAVE PLATE  
MODULE



FLOATER  
MODULE

## Selected references

Analysis of the hub-slow shaft bolted joint behavior by means of FEM analyses and real time preload monitoring.

Monitoring and analysis of blade loads

Study of the hub-slow shaft bolted joint through bolts preload real-time monitoring and fatigue cycle and accumulated damage analyses.

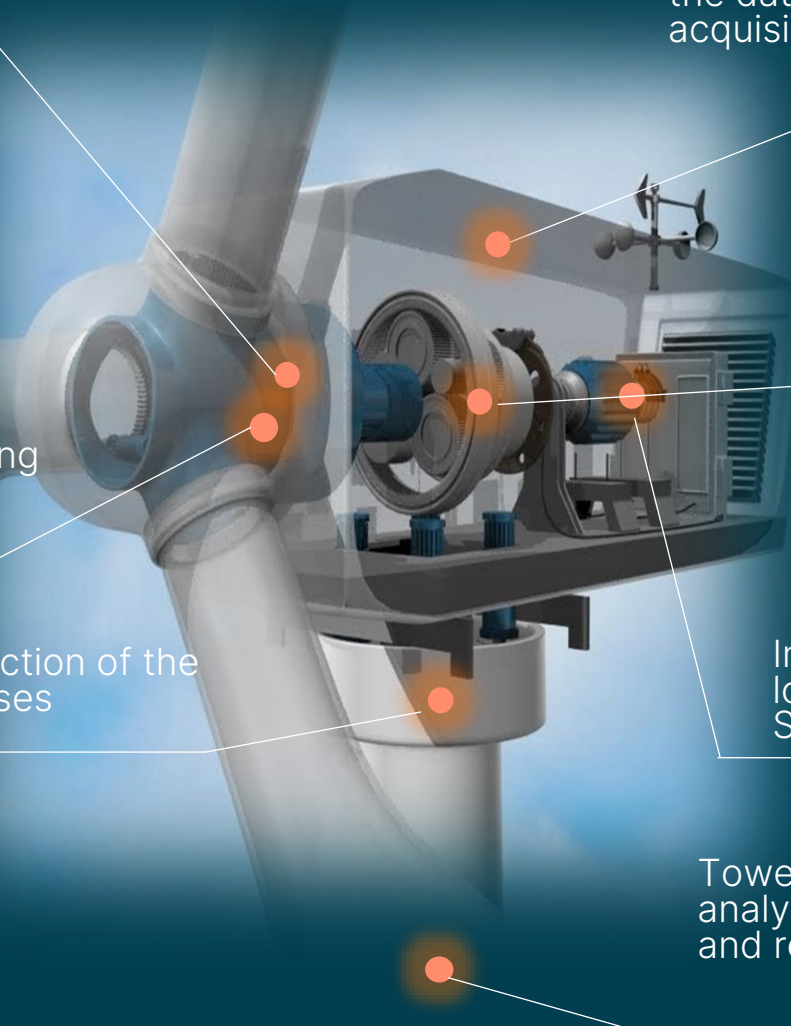
Definition of preload variability as a function of the different bolted joint tightening processes

Mechanical sizing of the cooling system by means of CFD analyses and correlation with the data obtained through the monitoring acquisition

Instrumentation and definition of correlated gearbox calculation procedure

Instrumentation and interpretation of load data, fatigue, etc... for Rear Structure

Tower loads monitoring and real-time fatigue analyses based on real accumulated damage and remaining life calculations



## turnkey monitoring solutions



### Instrumentation



strain gauges



fiber optic sensors



accelerometers



LVDT



in-house  
sensors



### Acquisition



comercial  
equipment



comercial  
loggers



in-house  
equipment



### Visualization



data



SCADA  
integration



in-house  
platform



### Digital twin



structural  
FEM analysis



dynamic /  
hydrodynamic  
analysis



fluidodynamics  
FEM analysis



and other physical  
models



### AI



supervised & non  
supervised learning



deep learning



statistics



on-the-edge



## zones & components monitoring



bolted joints



welded joints



critical points



drive train, bearings



hydraulic equipment



interfaces, flanges



blades



critical components  
gearbox, yaw/pitch  
system...

“ Monitoring solutions that learn and predict structural health.



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